

**VANERUM
STELTER**

content:furniture
sustainability at work





At PartnerStudio, we believe that traditional business goals and social and environmental priorities must work together to benefit all stakeholders. The vision and practice of sustainability at work challenges us to deliver superior products and services to our clients, while being consistent stewards of our world and those with whom we share it.

Following our commitment to a sustainable environmental stewardship, this brochure is printed on FSC-certified Mohawk Options paper which is manufactured entirely with wind energy and which contains 100% post-consumer recycled fiber.

“If nature’s beautiful, shouldn’t sustainable furniture be beautiful, too?”

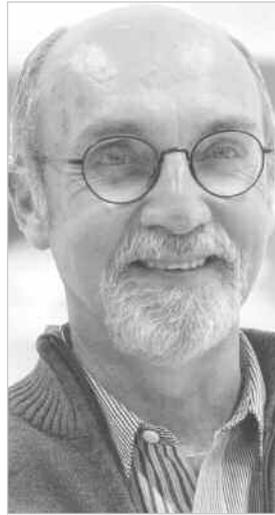




Tod Babick
Principal, Plow



Gary Petertyl
Practice Consultant, Plow

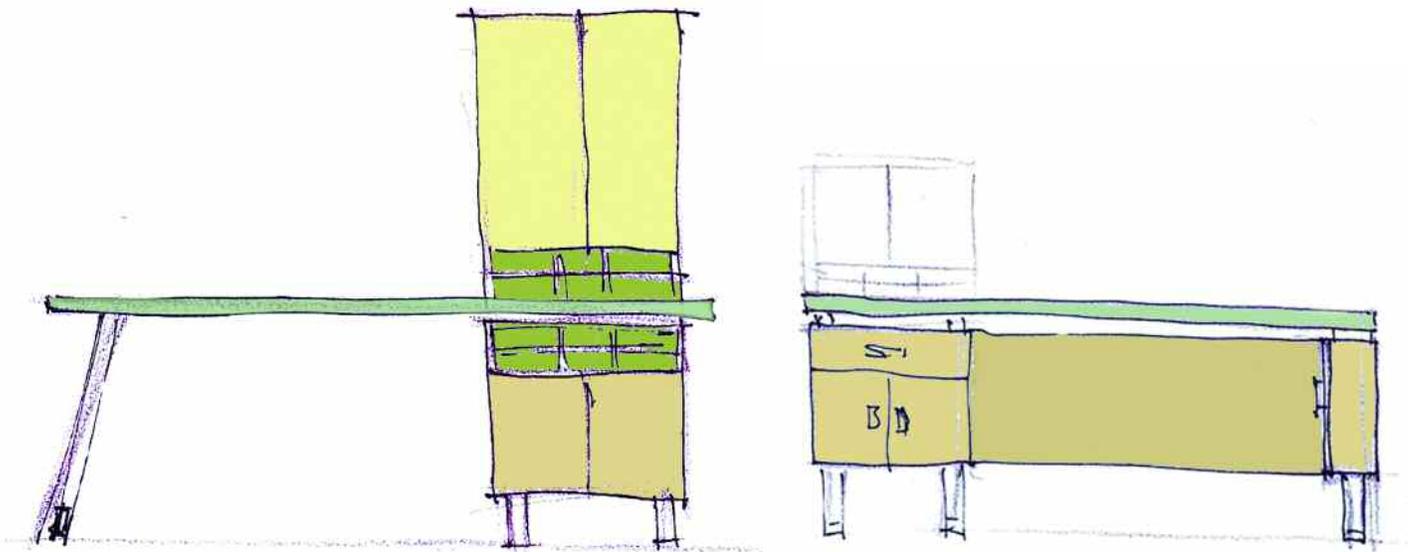


Dennis Kellermeier
Director of Marketing, StelterPartners

Content started with a single question. "Instead of furniture with sustainable options, how about a line of furniture designed right from the start around sustainable materials?"

Beginning with the flexibility of the PartnerStudio platform, we developed an aesthetic and statement of line that is keyed to today's workplace, combined

with a materials strategy based on sustainability. What's emerged is an exceptionally smart furniture solution for our world and for the businesses in it. Content furniture accommodates a wide range of workplace needs with a manageable set of simple components. And it does so with a form that's at once architectural, yet very personal in scale.

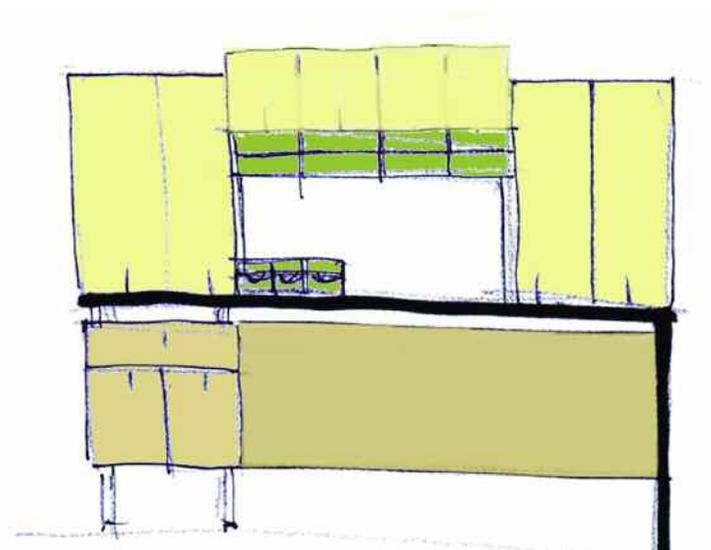
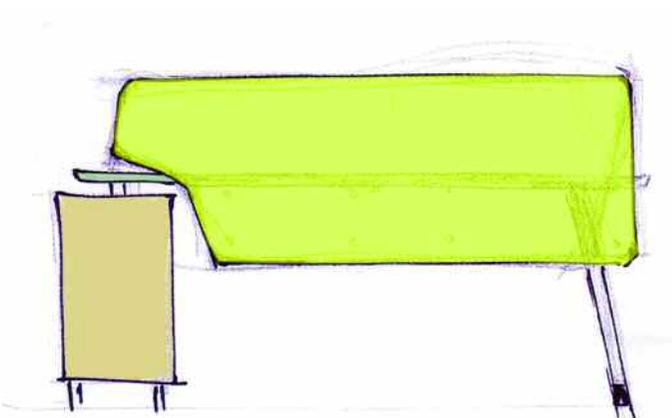


“ If you’ve ever wondered what’s in your food, water, or clothing, **this product’s for you.**”

—Tod Babick

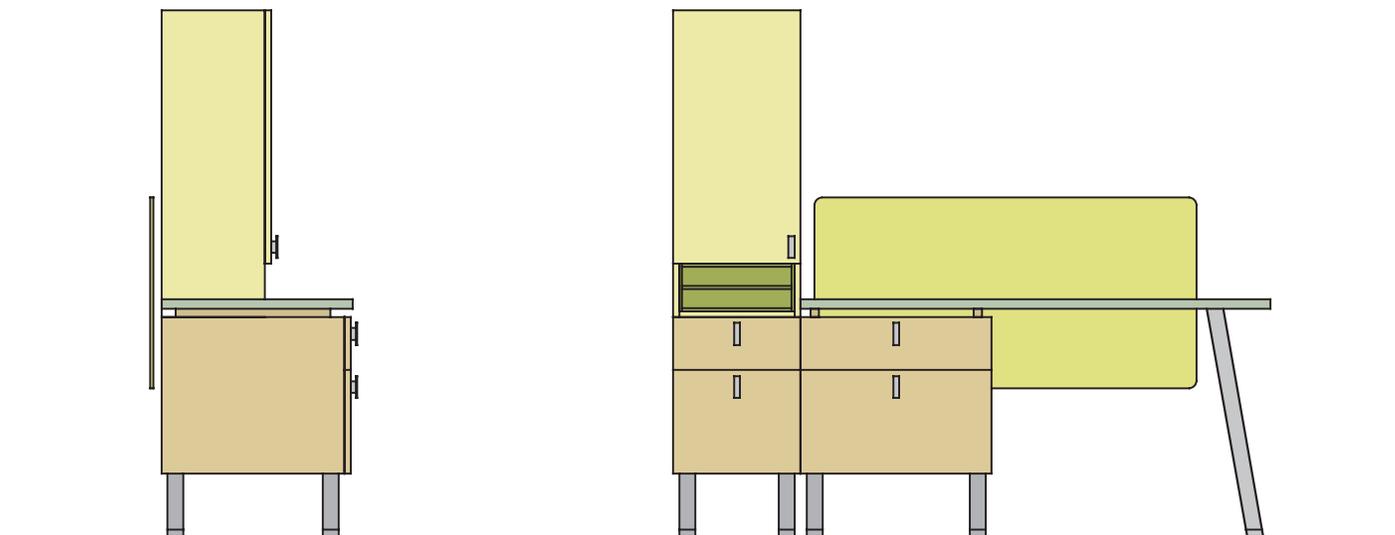


Much of the warmth and personality of Content furniture comes from the natural aesthetic of sustainable materials such as linoleum, sunflower board, and wood. Content purposefully highlights the character of these materials. For example, to simplify the workspaces, edge banding is eliminated, revealing the beauty of the birch plywood substrate.





“ A new offering for those exploring **casegoods furniture** in general, as well as those specifically targeting sustainability.”

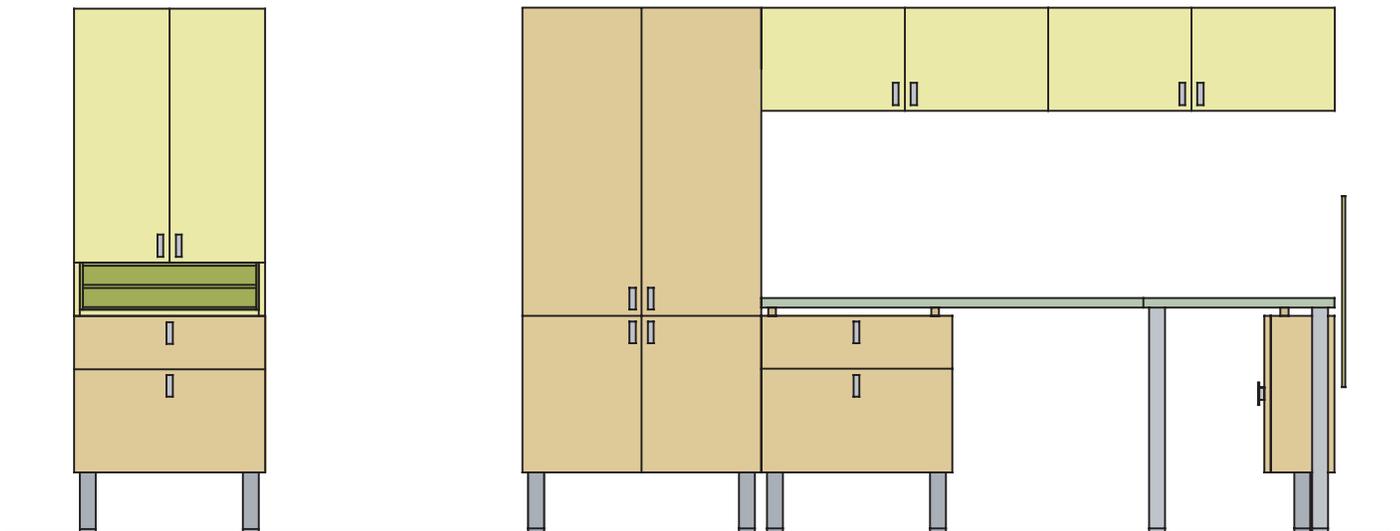




Powder-coated steel legs

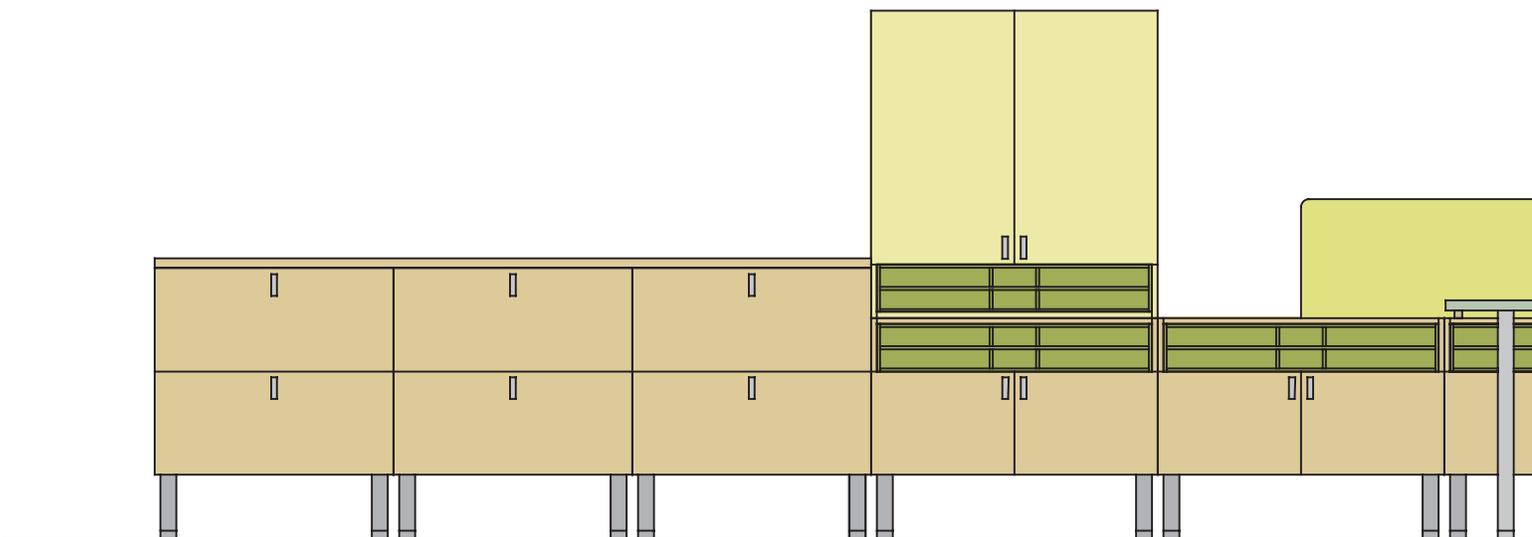


Tackable upper cabinet corkboard surface





“ An affordable casegoods system with a collaborative spaces mentality. ”





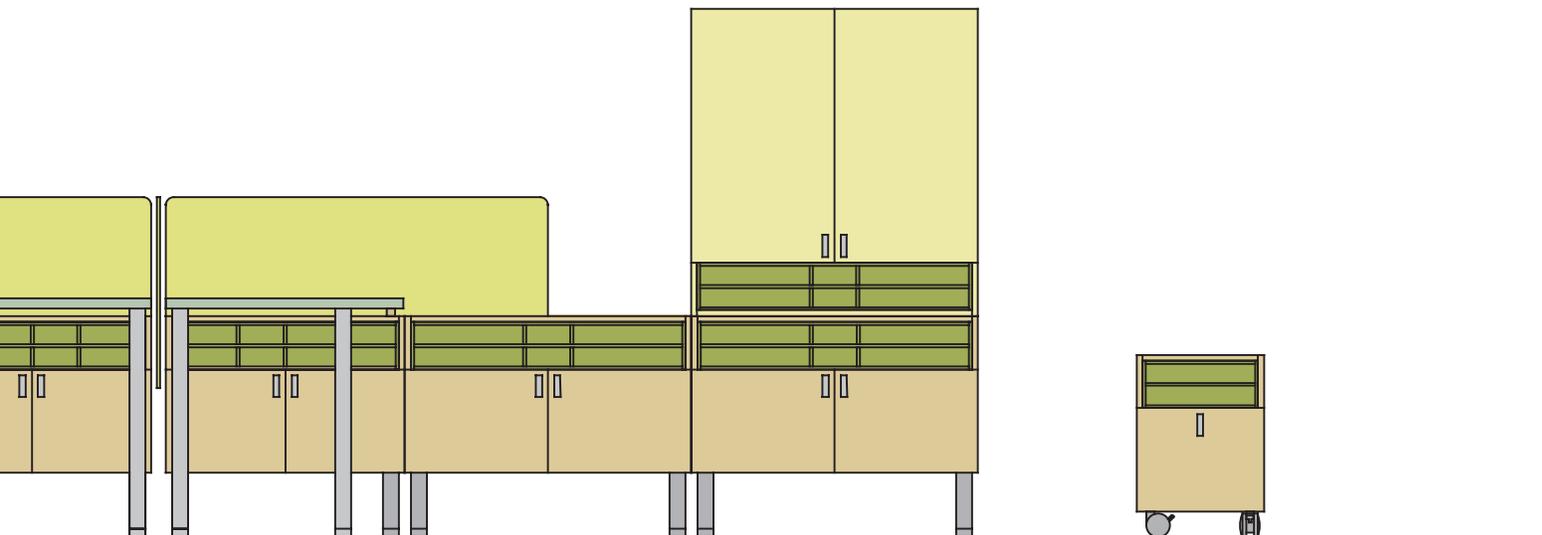
Glass cabinet front



Paper flow cassette



Paper flow storage baskets





Suspended modesty panel



Stainless steel modesty panel connector



PARTICLE BOARD



Formaldehyde-free MDF



Wheat Board

To ensure the use of reclaimed materials, panel component raw materials include 100% reclaimed, recycled wood fiber or post-industrial recycled agricultural fiber (an annually renewable resource). To support indoor air quality, engineered panels are produced using either a urea-formaldehyde-free synthetic resin or a phenolic resin as the binder, eliminating harmful formaldehyde or VOC emissions.



Exposed birch plywood edge

BIRCH PLYWOOD



Birch Plywood

Plywood worksurface substrates use Baltic birch laminated with a phenolic resin-based adhesive to eliminate harmful formaldehyde or VOC emissions. Sustainable forestry practices in Eastern Europe continue to grow, with over half of the Baltic States' forest area meeting FSC standards.

“ Purposefully designed to be a sustainable product with a **focus on materials** input.”



Green Agate



Midnight



Sunset

BIOCOMPOSITES

Natural fiber composites extend both the use and aesthetic of reclaimed materials. They eliminate wood in favor of post-industrial, annually renewable agricultural resources (soybean, wheat, and sunflower) and recycled paper products, along with a formaldehyde-free and VOC-free binder. The resulting product offers high density, and can be machined and finished like fine hardwood.



Rift White Oak



Quartered Wenge

VENEER

While some architectural veneers only use part of the tree, reconstituted veneers maximize the amount of veneer available from each tree. Recon veneers use blocks of natural timber veneers, which are dyed all the way through, laminated together, and re-sliced to make veneers in unique patterns & colors.



Soft Beige



Graphite



Soft Grey



Charcoal



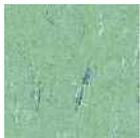
Antique White



Medium Blue



Pale Green



Soft Green



Soft Blue



White



Yellow



Light Grey

LINOLEUM



Marigold

Proven, long-life linoleum from Forbo Linoleum Inc. is an all-natural product made with high reclaimed content, including linseed oil, rosin binders, ground cork, wood flour, mineral fillers such as limestone, and nontoxic pigments. Linoleum emits no harmful VOC's or carcinogens, and has properties that inhibit bacteria growth. Its natural jute backing and water base polyurethane finish ensure performance and ease of maintenance, while still allowing high recyclability.

LAMINATE



Medium Grey

All laminates have achieved Greenguard Indoor Air Quality Certification to ensure that the level of emissions from substances such as formaldehyde are well within recommendations set by public health organizations such as WHO and OSHA.

“Deluxe in its standard form, **appropriate for work stations and closed offices**, fits throughout the organization, and provides great versatility.”



Beige



Pure White



Light Grey



Flint



Soft Blue



Khaki



Celery



Taupe

CORK BOARD



Medium Grey

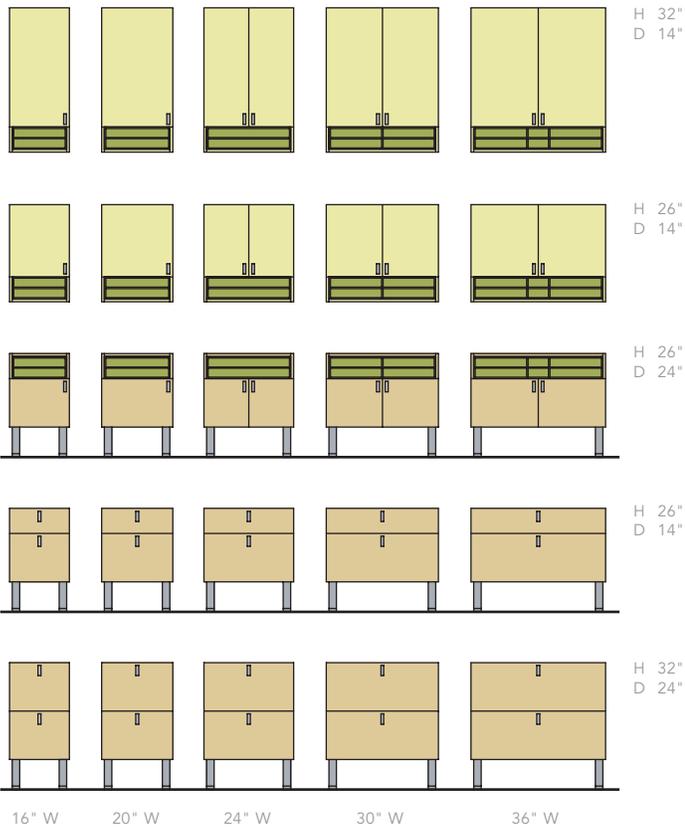
Unicolor linoleum bulletin board from Forbo Linoleum Inc. is an all-natural, green product made with high reclaimed content that is compatible aesthetically and environmentally with both linoleum and a range of other worksurface materials. Linoleum tackboard is a monolithic, high density material that emits no harmful VOC's or carcinogens, and has properties that inhibit bacteria growth.

RESIN

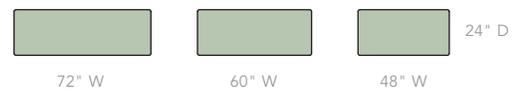


Mist

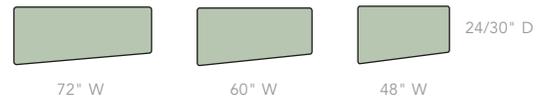
Superior aesthetics and environmental responsibility are both apparent in privacy screens fabricated from 3Form EcoResin™ panels, which is made with 40% post-industrial recycled content. At the end of its useful life, EcoResin panels can be returned to 3Form for recycling and use in other applications, helping achieve LEED construction waste credits.



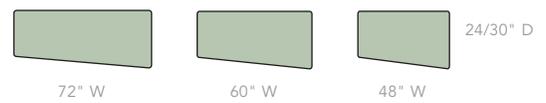
LINEAR



WEDGE RIGHT



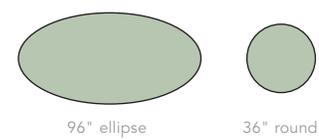
WEDGE LEFT



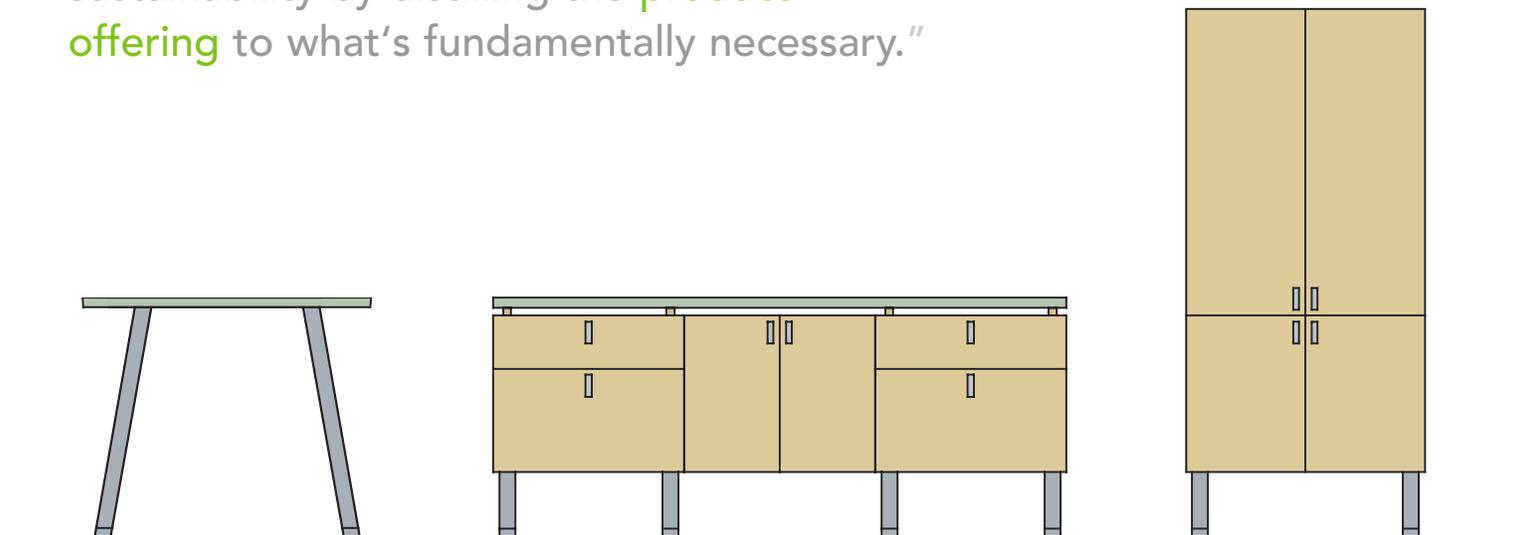
TOPS



CONFERENCE



“ This collection immediately embraces sustainability by distilling the **product offering** to what’s fundamentally necessary.”





“ It’s not only what we put in.
It’s what we didn’t.”



549 Ionia Avenue, SW
Grand Rapids, MI 49503
p 616.451.7800 f 616.451.9698